

SIMATIC IPC427E (Microbox PC), HD graphic onboard, 4x USB V3.0 (high current), PCIE (optional), XEON E3-1505L; 3x Gbit Ethernet (IE/PN); Mounting onto standard rail; 8 GB with ECC; without RS232/485; 1x PCIe (x4); Windows 10 IoT Enterprise 2016 LTSB (64-bit) für Xeon, Without replaceable mass storage; 480 GB solid-state drive SATA Without SIMATIC software; 24 V DC industrial power supply and TPM;

General information	
Product type designation	IPC427E
Installation type/mounting	
Mounting	DIN rail, wall mounting, portrait mounting
Design	Box PC, built-in unit
Supply voltage	
Type of supply voltage	24 V DC
Mains buffering	
<ul style="list-style-type: none"> <li>Mains/voltage failure stored energy time</li> </ul>	20 ms
Processor	
Processor type	Celeron G3902 (2C/2T, 1.6 GHz, 2 MB Cache); Core i3-6102E (2C/4T, 1.9 GHz, 3 MB Cache); Core i5-6442EQ (4C/4T, 1.9 (2.7) GHz, 6 MB Cache, iAMT); Xeon E3-1505L v5 (4C/8T, 2.0 (2.8) GHz, 8 MB Cache, iAMT)
Chipset	Intel C236 / Intel H110
Graphic	
Graphics controller	Intel HD graphics controller
Drives	
Optical drives	possible as external drive via USB
Hard disk	2.5" SATA ≥ 320 GB
SSD	Yes; 128 / 240 / 480 GB
Memory	
Type of memory	DDR4-2400 SO-DIMM
Main memory	4 / 8 / 16 GB, ECC optional
Capacity of main memory, max.	16 Gbyte
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	512 kbyte; 128 KB can be stored in the buffer time; optional
Hardware configuration	
Slots	<ul style="list-style-type: none"> <li>free slots</li> <li>Number of PCI slots</li> <li>Number of compact flash slots</li> </ul>
	2x PCIe; optional: 1x PCIe (x4); 2x PCIe (x1, x4), with card retainer 2; Optional 1; CFast
Interfaces	
Number of industrial Ethernet interfaces	3; Ethernet (2x RJ45, optional 3x RJ45)
USB port	4x USB 3.0
Connection for keyboard/mouse	USB / USB
serial interface	Without / 2x COM (RS 232 / 485 / 422; switchable)
Video interfaces	
<ul style="list-style-type: none"> <li>Graphics interface</li> </ul>	2x DisplayPort
Industrial Ethernet	
<ul style="list-style-type: none"> <li>Industrial Ethernet interface                             <ul style="list-style-type: none"> <li>— 100 Mbps</li> <li>— 1000 Mbps</li> </ul> </li> </ul>	3x Ethernet (RJ45) Yes Yes
Interrupts/diagnostics/status information	
Bus diagnostics	Yes
Integrated Functions	

<b>Monitoring functions</b>	
• Temperature monitoring	Yes
• Watchdog	Yes
• Status LEDs	1x power, 3x user
• Fan	No
• Monitoring function via network	Optional
<b>EMC</b>	
<b>Interference immunity against discharge of static electricity</b>	
• Interference immunity against discharge of static electricity	±6 kV contact discharge acc. to IEC 61000-4-2; ±8 kV air discharge acc. to IEC 61000-4-2
<b>Interference immunity against high-frequency electromagnetic fields</b>	
• Interference immunity against high frequency radiation	10 V/m for 80 - 1 000 MHz and 1.4 - 2 GHz, 80% AM acc. to IEC 61000-4-3; 3 V/m for 2 - 2.7 GHz, 80% AM acc. to IEC 61000-4-3; 10 V for 10 kHz - 80 MHz, 80% AM acc. to IEC 61000-4-6
<b>Interference immunity to cable-borne interference</b>	
• Interference immunity on supply cables	±2 kV acc. to IEC 61000-4-4, burst; ±1 kV acc. to IEC 61000-4-5, surge symmetric; ±2 kV acc. to IEC 61000-4-5, surge asymmetric
• Interference immunity on signal cables >30m	±2 kV acc. to IEC 61000-4-5, surge, length > 30 m
• Interference immunity on signal cables < 30m	±1 kV acc. to IEC 61000-4-4; burst; length < 3 m; ±2 kV acc. to IEC 61000-4-4; burst; length > 3 m
<b>Interference immunity against voltage surge</b>	
• asymmetric interference	±2 kV acc. to IEC 61000-4-5, surge asymmetric
• symmetric interference	±1 kV acc. to IEC 61000-4-5, surge symmetric
<b>Interference immunity to magnetic fields</b>	
• Interference immunity to magnetic fields at 50 Hz	100 A/m; to IEC 61000-4-8
<b>Emission of conducted and non-conducted interference</b>	
• Interference emission via line/AC current cables	EN 61000-6-3, EN 61000-6-4, CISPR 22 Class B, FCC Class A
<b>Degree and class of protection</b>	
IP degree of protection	IP20
<b>Standards, approvals, certificates</b>	
CE mark	Yes
UL approval	Yes
• UL 508	Yes
cULus	Yes
RCM (formerly C-TICK)	Yes
KC approval	Yes
EAC (formerly Gost-R)	Yes
FCC	Yes
EMC	CE, EN 55022A, EN 61000-6-4, EN 61000-6-2
<b>Use in hazardous areas</b>	
• ATEX Zone 2	Yes; Optional
• IECEx Zone 2	Yes; Optional
• cULus Class I Zone 2, Division 2	Yes; Optional
<b>Marine approval</b>	
• Germanischer Lloyd (GL)	Yes
• American Bureau of Shipping (ABS)	Yes
• Bureau Veritas (BV)	Yes
• Det Norske Veritas (DNV)	Yes
• Korean Register of Shipping (KRS)	Yes
• Lloyds Register of Shipping (LRS)	Yes
• Nippon Kaiji Kyokai (Class NK)	Yes
<b>Ambient conditions</b>	
<b>Ambient temperature during operation</b>	
• Ambient temperature during operation	0 °C to 55 °C
<b>Ambient temperature during storage/transportation</b>	
• min.	-40 °C
• max.	70 °C
<b>Relative humidity</b>	
• Relative humidity	Tested according to IEC 60068-2-78, IEC 60068-2-30: Operation: 5% to 80% at 25 °C (no condensation), Storage: 5% to 95% at 25 °C (no condensation)

<b>Vibrations</b>	
<ul style="list-style-type: none"> <li>Vibration resistance during operation acc. to IEC 60068-2-6</li> </ul>	tested to DIN IEC 60068-2-6: 10 Hz to 58 Hz: 0.075 mm, 58 Hz to 200 Hz: 9.8 m/s <sup>2</sup> (1 g)
<b>Shock testing</b>	
<ul style="list-style-type: none"> <li>Shock load during operation</li> </ul>	Tested to DIN IEC 60068-2-29: 50 m/s <sup>2</sup> (5 g), 30 ms, 100 shocks
<b>Operating systems</b>	
pre-installed operating system	Windows 7 Ultimate (Multi-Language) 64-bit, Windows Embedded Standard 7 E/P 32-bit / 64-bit, Windows 10
without operating system	Yes; Optional
pre-installed operating system	
<ul style="list-style-type: none"> <li>Windows 7</li> </ul>	Yes; Ultimate 32 bit or 64 bit
<ul style="list-style-type: none"> <li>Windows 10 Enterprise</li> </ul>	Yes; Windows 10 Enterprise 2016 LTSP, 64 bit, MUI
<b>Software</b>	
SIMATIC Software	Optionally with pre-installed SIMATIC WinCC RT Advanced / Software Controller CPU 1500S software bundle
<b>Dimensions</b>	
Width	262 mm
Height	139.7 mm
Depth	55.5 mm

**last modified:** 6/25/2021 