



25-Dec-2023

**PCN #:** P-23-025549

**Subject :** Parts specified to RW-2019, which includes S1297 Tape and molded parts coated with /97 adhesive

**Description of Change :** Dear Customer, this is to inform you of an update to a TE Connectivity product material specification.

**Reason :** Document clarification. TE is updating the RW-2019 specification titled Raychem S1297 and /97 Hot Melt Adhesive . The updates are to clarify test conditions, test sample geometries, and select material properties, as values for Lap Shear and % weight uptake for JP-8 and MIL-H-5606 fluids have changed.

These updates do not impact product performance for harnessing applications.

**Key Dates :**

**Contact By Date:**22-Dec-2023

**Implementation Date:**22-Dec-2023

| Product Affected | Alias Part Number                   | Substitute Part Number | AliasSub Part Number |
|------------------|-------------------------------------|------------------------|----------------------|
| CU0685-000       |                                     |                        |                      |
| 557732N002       | 2-1194399-7,<br>CES-4-T1-CS8365     |                        |                      |
| 409372-001       | 4-1200207-8,<br>CES-CNCES-4-<br>SET |                        |                      |
| 398956-001       | 4-1192991-7,<br>CES-2A-T1           |                        |                      |
| CA5765-000       | CES-4-D3                            |                        |                      |
| 967279N002       | 3-1197479-5,<br>CES-2-CS8365        |                        |                      |
| C47645-001       | 4-1201147-0,<br>CES-1R              |                        |                      |
| CY7717-000       | CES-2A-F2                           |                        |                      |

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|------------|------------------------------------------|--|--|
| A45302-001 | 9-1200275-4,<br>CES-2-CS-2065            |  |  |
| CN1079-000 | CES-3R-A100                              |  |  |
| 991265-001 | 7-1197665-5,<br>CES-2-T1                 |  |  |
| 744945-001 | 1195811-5, CES-5                         |  |  |
| 232120-001 | 2-1200084-7,<br>CES-1-CS-2067            |  |  |
| 912229-001 | 3-1197084-1,<br>CES-3                    |  |  |
| 294463-001 | 9-1192230-5,<br>CES-2A-T3                |  |  |
| 758256-001 | 5-1200274-9,<br>CES-3-D1-CS-<br>2065     |  |  |
| 575133-001 | 6-1194564-3,<br>CES-3A-T2                |  |  |
| 409534N002 | 1-1193089-8,<br>CES-1-CS8365             |  |  |
| ER3634-000 |                                          |  |  |
| 848633-001 | 7-1196617-9,<br>CES-4                    |  |  |
| 426269N002 | 1-1193208-4,<br>CES-2L-AL-2.3-<br>CS8365 |  |  |
| EP5209-000 |                                          |  |  |
| 912229N002 | 3-1197084-2,<br>CES-3-CS8365             |  |  |
| 613924-001 | 5-1194853-5,<br>CES-2A50                 |  |  |
| CS3647-000 | CES-2-F1A                                |  |  |
| CN1078-000 | CES-2R-A75                               |  |  |
| 409534-001 | 1-1193089-7,<br>CES-1                    |  |  |
| 628920-001 | 1-1200274-6,<br>CES-1-CS-2065            |  |  |
| CN8836-000 | CES-5-F4                                 |  |  |
| F04061-000 | CES-5-A250, 3-<br>1200820-2              |  |  |
| CL9429-000 | CES-5-T4                                 |  |  |
| CN1346-000 | S1297-TAPE-<br>1X10-FT                   |  |  |
| 967279-001 | 3-1197479-4,<br>CES-2                    |  |  |

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|------------|---------------------------------|--|--|
| 819810-001 | 7-1200274-1,<br>CES-3-CS-2065   |  |  |
| 450122-001 | 1193381-6, CES-<br>3-D1         |  |  |
| CN9349-000 |                                 |  |  |
| CC4331-000 | CES-3R                          |  |  |
| 572044-001 | 5-1194539-9,<br>CES-4-F1        |  |  |
| CC4330-000 | CES-4R                          |  |  |
| EP5207-000 |                                 |  |  |
| CN1077-000 | CES-2R-A50                      |  |  |
| C80357-001 | 5-1200275-1,<br>CES-4-CS-2065   |  |  |
| C34308-001 | 8-1201740-0,<br>CES-2A-F1       |  |  |
| 652949-001 | 6-1195153-4,<br>CES-1A50        |  |  |
| 446163-001 | 4-1193353-4,<br>CES-3A-F2       |  |  |
| 412014-001 | 3-1193107-5,<br>CES-3-A100      |  |  |
| CN1080-000 | CES-3R-A150                     |  |  |
| 935473-001 | 3-1197248-7,<br>CES-3A-D2       |  |  |
| 326850-001 | 3-1200084-9,<br>CES-2-CS-2067   |  |  |
| 026671-000 | 7-1190206-7,<br>S1297-01        |  |  |
| CM0414-000 | CES-2-F1                        |  |  |
| EG8914-000 | CES-1-ID60                      |  |  |
| CM0413-000 | CES-2-T1B                       |  |  |
| 654258-001 | 1-1195162-0,<br>CES-3-A150      |  |  |
| A50759-001 | 1-1201719-7,<br>CES-2R          |  |  |
| 857174-001 | 7-1200274-9,<br>CES-2-T1-CS2065 |  |  |
| 751843-001 | 3-1195862-7,<br>CES-3A-F1       |  |  |
| 688849-001 | 1-1195410-9,<br>CES-2A100       |  |  |
| EP5208-000 |                                 |  |  |

|            |                               |  |  |
|------------|-------------------------------|--|--|
| 580068-001 | 2-1194597-9,<br>CES-3-T1      |  |  |
| 848633N003 | 3-1201562-6,<br>CES-4-CS8365  |  |  |
| D24840-000 | CES-4S, 1-<br>1200792-7       |  |  |
| CL2830-000 | CES-4-A150                    |  |  |
| 822739-001 | 7-1196417-8,<br>CES-2A-T2     |  |  |
| 923085-001 | 6-1197161-1                   |  |  |
| CA9656-000 | CES-2L-AL-<br>CS8365          |  |  |
| 629224-000 | 8-1200836-1,<br>CES-2A-D1     |  |  |
| CC2429-000 | CES-2-D1-AL                   |  |  |
| 923954-001 | 8-1200083-4,<br>CES-3-CS-2067 |  |  |
| 557732-001 | 2-1194399-6,<br>CES-4-T1      |  |  |
| CP3360-000 |                               |  |  |
| 664815-001 | 5-1195238-9,<br>CES-3-F1      |  |  |
| CY8898-000 |                               |  |  |
| 465098-001 | 2-1193487-7,<br>CES-3A-D1     |  |  |
| 721041-001 | 5-1195638-7,<br>CES-2-A75     |  |  |

The dates on the product change notification (PCN) are best estimate dates determined at the time of issuance. Actual implementation dates may vary from such dates.

The change described in the PCN can be withdrawn, without notice, for any or all of the products identified on the PCN.

TE Connectivity corporate policy is for PCNs to be valid for 60 days and obsolescence notices to be valid for 180 days after date of issue.

For confirmation or additional information on the change, please contact the TE Connectivity Product Information Center at 800-522-6752 or your TE Connectivity Sales Representative.

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