

Garant**Value pack indexable insert for milling SEHT 1204 AFSN, HB7535, 50 pieces****Order data**

Order number	GG2108 UNI
GTIN	4062406619497
Item class	GGN

Description**Suitable for:**

GARANT face mill No. 214200, No. 214202 and No. 214205.

Content:

50 × 214310 UNI

Note:Standard application values for $a_e = 0.5 \dots 1 \times D$ / $a_{p \max} = 3.5$ mm.**Technical description**

Insert thickness E	4.76 mm
Type	UNI
Contents	50
ISO code indexable insert	SEHT 1204 AFSN
Coating technology	PVD
Type	HB7535

Data sheet

Tool material	Carbide
Number of changes/inserts	4
Type of product	Indexable insert for milling

User data

	Suitability	V_c	ISO code
Steel < 500 N/mm ²	suitable	260 m/min	P
Steel < 750 N/mm ²	suitable	220 m/min	P
Steel < 900 N/mm ²	suitable	200 m/min	P
INOX < 900 N/mm ²	suitable	170 m/min	M
INOX > 900 N/mm ²	suitable only under restricted conditions	150 m/min	M
Uni	suitable		
wet maximum	suitable only under restricted conditions		
dry	suitable		

Suitable products

<https://www.hoffmann-group.com/GB/en/hom/p/GG2108-UNI>