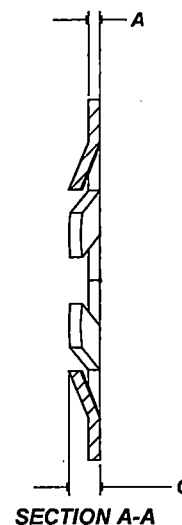
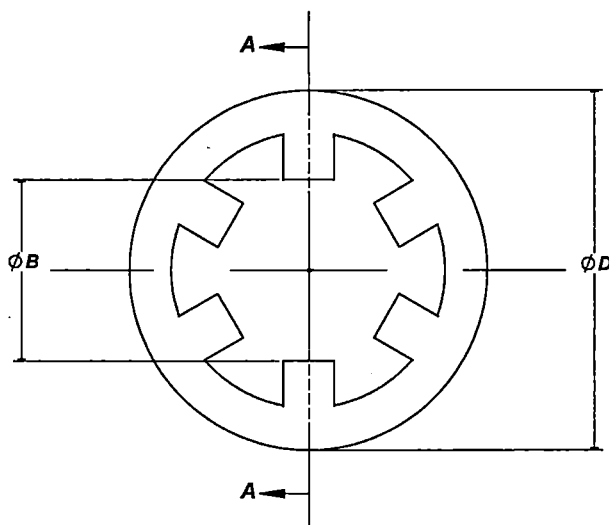




MANUFACTURE OF THE PROPRIETARY PARTS SHOWN HERE WITHOUT WRITTEN CONSENT OF HOWMET FASTENING SYSTEMS IS ABSOLUTELY PROHIBITED.

THIS DRAWING EMBODIES A CONFIDENTIAL, PROPRIETARY DESIGN & ALL DESIGN, MANUFACTURING PRODUCTION, USE & SALE RIGHTS REGARDING SAME ARE EXPRESSLY RESERVED.

PART NO. CALLOUT:
2600-LW ()

SUFFIX	A	ϕB	C	ϕD	MATERIAL	HEAT TREAT	FINISH
NONE							CADMIUM PLATE PER AMS-QQ-P-416 TYPE II, CLASS 2
M							CADMIUM PLATE PER AMS-C-81562, TYPE II, CLASS 2
-2							NICKEL PLATE PER AMS-QQ-N-290, CLASS 1, GRADE F
-3	.018	.236	.06	.460	1074, 1075, OR 1095 CARBON STEEL PER ASTM A682 OR ASTM A684	HRC 42-51 PER AMS 2759	CADMIUM PLATE PER AMS-QQ-P-416 TYPE II, CLASS 2, DYED BLACK
-4	.012	.228	.02				CADMIUM PLATE PER AMS-QQ-P-416 CLASS 2, CLEAR CHROMATE
-5							CADMIUM PLATE PER AMS-QQ-P-416 TYPE II, CLASS 2 GREEN CHROMATE
-6							ZINC PLATE PER ASTM B633 TYPE II, CLASS 8 YELLOW CHROMATE
-7	.013	.232	.024	.465	STAINLESS STEEL	HRC 42-50	PASSIVATE PER AMS2700
-8	.007	.224		MAX			BLACK CHROMIUM PER MIL-DTL-14538

NOTES: UNLESS OTHERWISE SPECIFIED

1. INSTALLATION PROCEDURE PER CAMLOC CATALOG SECTION RETAINING RINGS
2. LOCK WASHER WILL RESIST A MINIMUM OF 100 LBS OF PUSHOUT FORCE AFTER INSTALLATION.

ORIGINAL DESIGN ACTIVITY: CAGE CODE 71286, CAMLOC PRODUCTS

APPROVED DATE

11 SEP 97

CURRENT DESIGN ACTIVITY:

Howmet Fastening
Systems (HFS)

TORRANCE OPERATIONS

TITLE:

WASHER LOCK
RETAINING, STUD

CURRENT DESIGN ACTIVITY:

CAGE CODE: 71286

SALES DRAWING NO.

2600-LW

2600-LW

DAF NUMBER

DAF 119391

CAMLOC PRODUCTS
3014 W. LOMITA BLVD.
TORRANCE, CA. 90505UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES &
ASME Y14.5M TOLERANCES:ANGLES
DECIMALSXX = $\pm 3^\circ$
XXX = $\pm .02$
XXXX = $\pm .010$

SHEET 1 OF 1